

830 Planning Schedule with Release Capability

X12/V4010/830: 830 Planning Schedule with Release Capability

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830 v4010 Revision Log

January 2024

Added ATH segments (ATH*FI, ATH*MT)
Updated various comments throughout the entire document

March 2021

Updated PER segment to include Email Address (when available)



830

Planning Schedule with Release Capability

Functional Group=PS

Purpose: This Draft Standard for Trial Use contains the format and establishes the data contents of the Planning Schedule with Release Capability Transaction Set (830) for use within the context of an Electronic Data Interchange (EDI) environment. The transaction set can be used to provide for customary and established business practice relative to the transfer of forecasting/material release information between organizations. The planning schedule transaction may be used in various ways or in a combination of ways, such as: (1) a simple forecast; (2) a forecast with the buyer's authorization for the seller to commit to resources, such as labor or material; (3) a forecast that is also used as an order release mechanism, containing such elements as resource authorizations, period-to-date cumulative quantities, and specific ship/delivery patterns for requirements that have been represented in "buckets," such as weekly, monthly, or quarterly. The order release forecast may also contain all data related to purchase orders, as required, because the order release capability eliminates the need for discrete generation of purchase orders.

Heading:

Pos	<u>Id</u>	Segment Name	Req	Max Use	Repeat	Notes	<u>Usage</u>
010	ST	Transaction Set Header	M	1			Must use
020	BFR	Beginning Segment for Planning Schedule	M	1			Must use
LOOP	ID - N1				200		
230	N1	Name	O	1			Used
240	N2	Additional Name Information	O	2			Used
250	N3	Address Information	O	2			Used
260	N4	Geographic Location	O	1			Used
270	REF	Reference Identification	O	1			Used

Detail:

Pos	<u>Id</u>	Segment Name	Req	Max Use	Repeat	<u>Notes</u>	<u>Usage</u>
LOOP	ID - LIN				<u>>1</u>		
010	LIN	Item Identification	M	1			Must use
020	UIT	Unit Detail	M	1			Must use
080	PID	Product/Item Description	O	1000			Used
140	REF	Reference Identification	O	12			Used
150	PER	Administrative	O	3			Used
		Communications Contact					
230	ATH	Resource Authorization	O	20			Used
LOOP	ID - SDP				<u> 260</u>		
450	SDP	Ship/Delivery Pattern	M	1			Must use
460	FST	Forecast Schedule	M	260			Must use
LOOP	ID - SHP				<u>25</u>		
470	SHP	Shipped/Received Information	M	1	<u>-v</u>		Must use
480	REF	Reference Identification	О	1			Used

Summary:

Pos	<u>Id</u>	Segment Name	Req	Max Use	Repeat	Notes	<u>Usage</u>
010	CTT	Transaction Totals	M	1		N3/010	Must use
020	SE	Transaction Set Trailer	M	1			Must use

Notes:

Number of line items (CTT01) is the accumulation of the number of LIN segments. If used, hash total (CTT02) is the sum of the values of the quantities (FST01) for each FST segment.



ST Transaction Set Header

Pos: 010 Max: 1 Heading - Mandatory Loop: N/A Elements: 2

User Option (Usage): Must use

Purpose: To indicate the start of a transaction set and to assign a control number

Element Summary:

Ref	<u>Id</u>	Element Name	Req	Type	Min/Max	<u>Usage</u>
ST01	143	Transaction Set Identifier Code	M	ID	3/3	Must use
		Description: Code uniquely identifying a Tall valid standard codes are used. (Total of				
ST02	329	Transaction Set Control Number	M	AN	4/9	Must use
		Description: Identifying control number that functional group assigned by the originator				saction set

Semantics:

1. The transaction set identifier (ST01) used by the translation routines of the interchange partners to select the appropriate transaction set definition (e.g., 810 selects the Invoice Transaction Set).



BFR Beginning Segment for Planning Schedule

Pos: 020 Max: 1 Heading - Mandatory Loop: N/A Elements: 9

User Option (Usage): Must use

Purpose: To indicate the beginning of a planning schedule transaction set; whether a ship or delivery based forecast; and related forecast envelope dates

Element Summary:

<u>Ref</u> BFR01	<u>Id</u> 353	Element Name Transaction Set Purpose Code	Req M	<u>Type</u> ID	Min/Max 2/2	<u>Usage</u> Must use
		Description: Code identifying purpose of tr	ansactio	n set		
		CodeList Summary Code Name 05 Replace				
BFR02	127	Reference Identification	C	AN	1/30	Used
		Description: Blanket PO#				
BFR03	328	Release Number	X	AN	1/30	Used
		Description: Number identifying a release a parties involved in the transaction	against a	Purchase	e Order previou	sly placed by the
BFR04	675	Schedule Type Qualifier	M	ID	2/2	Must use
Description: Code identifying the type of dates used when defining a shipping or delive time in a schedule or forecast						
		CodeList Summary Code Name DL Delivery Based				
BFR05	676	Schedule Quantity Qualifier	M	ID	1/1	Must use
		Description: Code identifying the type of q	uantities	used wh	en defining a so	chedule or forecast
		CodeList Summary Code Name A Actual Discrete Quantities				
BFR06	373	Horizon Start Date	M	DT	8/8	Must use
		Description: Horizon start date "CCYYMM	IDD"			
BFR07	373	Horizon End Date	M	DT	8/8	Must use
		Description: Horizon end date "CCYYMM	DD"			
BFR08	373	Forecast Generation Date	M	DT	8/8	Must use
		Description: Generation Date "CCYYMMI	DD"			
BFR11	324	Purchase Order Number	O	AN	1/22	Used
		Description: Blanket PO#				

Semantics:

1. Element BFR04 indicates whether the planning schedule is shipment or delivery based.

Comments:

1. EXAMPLE: BFR~05~5500018456~2~DL~A~20150707~20161231~20160316~~~5500018456



Loop Name

Pos: 230 Repeat: 200
Optional
Loop: N1 Elements:
N/A

User Option (Usage): Used

Purpose: To identify a party by type of organization, name, and code

Loop Summary:

Pos	<u>Id</u>	Segment Name	Req	Max Use	Repeat	<u>Usage</u>
230	N1	Name	O	1		Used
240	N2	Additional Name Information	O	2		Used
250	N3	Address Information	O	2		Used
260	N4	Geographic Location	O	1		Used
270	REF	Reference Identification	O	1		Used



Name

Pos: 230 Max: 1 **Heading - Optional** Loop: N1 Elements: 4

User Option (Usage): Used Purpose: To identify a party by type of organization, name, and code

Element Summary:

Ref	<u>Id</u>	Element Name	Req	Type	Min/Max	<u>Usage</u>		
N101	98	Entity Identifier Code	M	ID	2/3	Must use		
		Description: Code identifying an organizational entity, a physical location, property or an individual						
		Code List Summary Code Name BT Bill-to-Party SF Ship From ST Ship To SU Supplier/Manufacturer						
N102	93	Name	C	AN	1/60	Used		
		Description: Free-form name						
N103	66	Identification Code Qualifier	C	ID	1/2	Used		
		Description: Code designating the system/r Code (67)	Description: Code designating the system/method of code structure used for Identification Code (67)					
		CodeList Summary Code Name 92 Assigned by Buyer or Buyer's	Agent					
N104	67	Identification Code	C	AN	2/80	Used		
		Description: Dana location code						

Comments:

1. EXAMPLE: N1~ST~CROSSVILLE DISTRIBUTION SERVICE CENTER~92~1601



Additional Name Information

Pos: 240 Max: 2 **Heading - Optional** Loop: N1 Elements: 2

User Option (Usage): Used Purpose: To specify additional names or those longer than 35 characters in length

Element Summary:

Ref	<u>Id</u>	Element Name	Req	Type	Min/Max	<u>Usage</u>
N201	93	Name	M	AN	1/60	Must use
		Description: Free-form name				
N202	93	Name	O	AN	1/60	Used
		Description: Free form name				

Description: Free-form name

Comments:

1. EXAMPLE: N2~DANA CORPORATION



Address Information

Pos: 250 Max: 2 **Heading - Optional** Loop: N1 Elements: 2

User Option (Usage): Used Purpose: To specify the location of the named party

Element Summary:

Ref	<u>Id</u>	Element Name	Req	Type	Min/Max	<u>Usage</u>
N301	166	Address Information	M	AN	1/55	Must use
		Description: Address information				
N302	166	Address Information	O	AN	1/55	Used
		Description: Address information				

Comments:

1. EXAMPLE: N3~900 INDUSTRIAL BOULEVARD~SUITE 2400



Geographic Location

Pos: 260 Max: 1 **Heading - Optional** Loop: N1 Elements: 4

User Option (Usage): Used Purpose: To specify the geographic place of the named party

Element Summary:

Ref	<u>Id</u>	Element Name	Req	Type	Min/Max	<u>Usage</u>
N401	19	City Name	O	AN	2/30	Used
		Description: Free-form text for city name				
N402	156	State or Province Code	O	ID	2/2	Used
		Description: Code (Standard State/Province)	as defi	ned by ap	opropriate gover	nment agency
N403	116	Postal Code	O	ID	3/15	Used
		Description: Code defining international post (zip code for United States)	tal zone	e code ex	cluding punctua	tion and blanks
N404	26	Country Code	O	ID	2/3	Used
		Description: Code identifying the country				

Comments:

1. EXAMPLE: N4~CROSSVILLE~TN~47374~US



RFF Reference Identification

Pos: 270 Max: 1 Heading - Optional Loop: N1 Elements: 2

User Option (Usage): Used

Purpose: To specify identifying information

Element Summary:

Ref	<u>Id</u>	Element Name	Req	Type	Min/Max	<u>Usage</u>
REF01	128	Reference Identification Oualifier	M	ID	2/3	Must use

Description: Code qualifying the Reference Identification

Code Summary
Code Name
DK Dock Number

REF02 127 Reference Identification X AN 1/30 Used

Description: Reference information as defined for a particular Transaction Set or as specified

by the Reference Identification Qualifier

Semantics:

1. When REF01 is used REF02 must also exist



Loop Item Identification

Pos: 010 Repeat: >1
 Mandatory

Loop: LIN Elements: N/A

User Option (Usage): Must use

Purpose: To specify basic item identification data

Loop Summary:

Pos	<u>Id</u>	Segment Name	Req	Max Use	Repeat	<u>Usage</u>
010	LIN	Item Identification	M	1		Must use
020	UIT	Unit Detail	M	1		Must use
080	PID	Product/Item Description	O	1000		Used
140	REF	Reference Identification	O	12		Used
150	PER	Administrative Communications Contact	O	3		Used
230	ATH	Resource Authorization	O	20		Used
450		Loop SDP	M		260	Must use
470		Loop SHP	M		25	Must use



Item Identification

Pos: 010 Max: 1 **Detail - Mandatory** Loop: LIN Elements: 9

User Option (Usage): Must use Purpose: To specify basic item identification data

Element Summary:

<u>Ref</u> LIN01	<u>Id</u> 350	Element Name Assigned Identification	Req M	<u>Type</u> AN	Min/Max 1/20	<u>Usage</u> Must use	
		Description: PO Line # (This must be retu	urned in	the 856))		
LIN02	235	Product/Service ID Qualifier	M	ID	2/2	Must use	
		Description: Code identifying the type/sour Product/Service ID (234)	ce of the	e descript	ive number use	d in	
		CodeList Summary Code Name BP Buyer's Part Number					
LIN03	234	Product/Service ID	M	AN	1/48	Must use	
		Description: Identifying number for a produ	uct or se	rvice			
LIN04	235	Product/Service ID Qualifier	O	ID	2/2	Used	
	Description: Code identifying the type/source of the descriptive number used in Product/Service ID (234)						
		CodeList Summary Code Name VP Vendor's (Seller's) Part Numb	er				
LIN05	234	Product/Service ID	C	AN	1/48	Used	
		Description: Identifying number for a produ	uct or se	rvice			
LIN06	235	Product/Service ID Qualifier	X	ID	2/2	Used	
		Description: Code identifying the type/sour Product/Service ID (234) Note: Dana Aftern				d in	
		CodeList Summary Code Name EC Engineering Change Level					
LIN07	234	Product/Service ID	X	AN	1/48	Used	
		Description: Identifying number for a produ	uct or se	rvice			
LIN08	235	Product/Service ID Qualifier	X	ID	2/2	Used	
		Description: Code identifying the type/sour Product/Service ID (234) Note: Dana Power their legacy part number.					
		CodeList Summary Code Name PI Purchaser's Item Code					
LIN09	234	Product/Service ID	X	AN	1/48	Used	
		Description: Identifying number for a produ	uct or se	rvice			

Comments:

1. EXAMPLE: LIN~10~BP~1-1-143~VP~1-1-143-CN



IJIT Unit Detail

Pos: 020 Max: 1 Detail - Mandatory Loop: LIN Elements: 1

User Option (Usage): Must use Purpose: To specify item unit data

Element Summary:

Ref	<u>Id</u>	Element Name	Req	Type	Min/Max	<u>Usage</u>
UIT01	C001	Composite Unit of Measure	M	Comp		Must use
		Description: To identify a composite unit of use)	measur	e(See Fig	gures Appendix	for examples of
UIT01-01	355	Unit or Basis for Measurement Code	M	ID	2/2	Must use

Description: Code specifying the units in which a value is being expressed, or manner in which a measurement has been taken

CodeList Summary

Code	Name
EA	Each
FT	Foot
KG	Kilogram
LB	Pound
MR	Meter
PC	Piece

Comments:

- 1. The Unit of Measure codes are the most commonly sent.
- 2. EXAMPLE: UIT~EA



PID Product/Item Description

Pos: 080 Max: 1000 Detail - Optional Loop: LIN Elements: 2

Used

User Option (Usage): Used

Purpose: To describe a product or process in coded or free-form format Note: Dana Aftermarket does not use this segment

Element Summary:

<u>Ref</u>	<u>Id</u>	Element 1	<u>Name</u>	Req	Type	Min/Max	<u>Usage</u>
PID01	349	Item Desc	cription Type	M	ID	1/1	Must use
Description: Code indicating the format of a description							
		CodeList	Summary				
		Code	<u>Name</u>				
		F	Free-form				

Description: A free-form description to clarify the related data elements and their content

Χ

AN

1/80

Comments:

PID05

1. EXAMPLE: PID~F~~~Description

Description

352



RFF Reference Identification

Pos: 140 Max: 12
Detail - Optional
Loop: LIN Elements: 2

User Option (Usage): Used

Purpose: To specify identifying information Note: Dana Aftermarket does not use this segment

Element Summary:

Ref	<u>Id</u>	Element N	ame	Req	Type	Min/Max	<u>Usage</u>		
REF01	128	Reference	Identification Qualifier	M	ID	2/3	Must use		
		Description: Code qualifying the Reference Identification							
		CodeList Summary							
		<u>Code</u>	<u>Name</u>						
		CN Carrier's Reference Number (PRO/Invoice)							
RFF02	127	Reference	Identification	X	AN	1/30	Used		

Description: Reference information as defined for a particular Transaction Set or as specified by the Reference Identification Qualifier

by the Reference Identification Qu

Semantics:

1. REF04 contains data relating to the value cited in REF02.

Comments:

1. EXAMPLE: REF~CN~123456



PER Administrative Communications Contact

Pos: 150 Max: 3 Detail - Optional Loop: LIN Elements: 6

User Option (Usage): Used

Purpose: To identify a person or office to whom administrative communications should be directed Note: Dana Aftermarket does not use this segment

Element Summary:

Ref	<u>Id</u>	Element Name	Req	Type	Min/Max	<u>Usage</u>			
PER01	366	Contact Function Code	M	ID	2/2	Must use			
		Description: Code identifying the major duty or responsibility of the person or group named							
		CodeList Summary Code Name BD Buyer Name or Department							
PER02	93	Name	O	AN	1/60	Used			
		Description: Free-form name							
PER03	365	Communication Number Qualifier	X	ID	2/2	Used			
		Description: Code identifying the type of communication number							
		CodeList Summary Code Name TE Telephone							
PER04	364	Communication Number	X	AN	1/80	Used			
		Description: Complete communications nur applicable	nber inc	luding co	ountry or area co	ode when			
PER05	365	Communication Number Qualifier	X	ID	2/2	Used			
		Description: Code identifying the type of co	mmunio	cation nu	mber				
		CodeList Summary Code Name EM Electronic Mail							
PER06	364	Communication Number	X	AN	1/80	Used			
		Description: Complete communications nur applicable	nber inc	luding co	ountry or area co	ode when			

Comments:

 $1.\,EXAMPLE:\,PER{\sim}BD{\sim}JANE\,\,DOE{\sim}TE{\sim}419-821-2424{\sim}EM{\sim}JANE.DOE@dana.com$



ATH Resource Authorization

Pos: 230 Max: 20
Detail - Optional
Loop: LIN Elements: 2

User Option (Usage): Used

Purpose: To specify resource authorizations (i.e., finished labor, material, etc.) in the planning schedule

Element Summary:

Ref	<u>Id</u>	Element N		Req	<u>Type</u>	Min/Max	<u>Usage</u>	
ATH01	672	Resource	Authorization Code	M	ID	2/2	Must use	
		Description: Code identifying the resource which the buyer is authorizing the seller to commit to						
		CodeList	Summary					
		Code	<u>Name</u>					
		FI	Finished (Labor, Material and	Overhea	ad/Burde	n)		
		MT	Material					
ATH02	373	Date		X	DT	8/8	Used	

Description: Date expressed as CCYYMMDD

Semantics:

1. ATH02 is the resource authorization through date: The date through which the buyer authorizes the seller to commit the resource defined in element ATH01.

Comments:

- 1. It is imperative that negotiations defining financial commitment have previously occurred and are agreed to by both buyer and seller.
- 2. NOTE: ATH segments are not used by all Dana locations.
- 3. EXAMPLE: ATH~FI~20231210
- 4. EXAMPLE: ATH~MT~20240109



Loop Ship/Delivery Pattern

Pos: 450 Repeat: 260
Mandatory
Loop: Elements: SDP N/A

User Option (Usage): Must use

Purpose: To identify specific ship/delivery requirements

Loop Summary:

Pos	<u>Id</u>	Segment Name	Req	Max Use	Repeat	<u>Usage</u>
450	SDP	Ship/Delivery Pattern	M	1		Must use
460	FST	Forecast Schedule	M	260		Must use



SDP Ship/Delivery Pattern

Pos: 450 Max: 1
Detail - Mandatory

Loop:
SDP Elements: 2

User Option (Usage): Must use

Purpose: To identify specific ship/delivery requirements

Element Summary:

RefIdElement NameReqTypeMin/MaxUsageSDP01678Ship/Delivery or Calendar Pattern CodeMID1/2Must use

Description: Code which specifies the routine shipments, deliveries, or calendar pattern

CodeList Summary

Code Name

Z Mutually Defined

SDP02 679 **Ship/Delivery Pattern Time Code** M ID 1/1 Must use

Description: Code which specifies the time for routine shipments or deliveries

CodeList Summary
Code Name

Z Mutually Defined

Comments:

1. EXAMPLE: SDP~Z~Z



FST Forecast Schedule

Pos: 460 Max: 260
Detail - Mandatory
Loop:
SDP Elements: 4

User Option (Usage): Must use

Purpose: To specify the forecasted dates and quantities

Element Summary:

Ref	<u>Id</u>	Element Na	me	Req	Type	Min/Max	<u>Usage</u>	
FST01	380	Quantity		M	R	1/15	Must use	
		Description	: Quantity as described in BFR05	5.				
FST02	680	Forecast Qu	ıalifier	M	ID	1/1	Must use	
		Description: Code specifying the sender's confidence level of the forecast data or an acti associated with a forecast						
		CodeList Summary						
		Code	<u>Name</u>					
		C	Firm					
		D	Planning					
FST03	681	Forecast Ti	ming Qualifier	M	ID	1/1	Must use	
		Description	: Code specifying interval groupi	ng of th	e forecas	st		
		CodeList St	ımmary					
		Code	<u>Name</u>					
		D	Discrete					
		M	Monthly Bucket (Calendar Mon	nths)				
		W	Weekly Bucket (Monday throu	gh Sunc	lay)			
FST04	373	Date		M	DT	8/8	Must use	
		Description	: Date expressed as CCYYMMD	D				

Comments:

1. EXAMPLE: FST~50~C~D~20151018



Loop Shipped/Received Information

Pos: 470 Repeat: 25
Mandatory

Loop: Elements:
SHP N/A

User Option (Usage): Must use

Purpose: To specify shipment and/or receipt information

Loop Summary:

Pos	<u>Id</u>	Segment Name	Req	Max Use	Repeat	<u>Usage</u>
470	SHP	Shipped/Received Information	M	1		Must use
480	REF	Reference Identification	O	1		Used



SHP Shipped/Received Information

Pos: 470 Max: 1
Detail - Mandatory
Loop:
SHP Elements: 5

User Option (Usage): Must use

Purpose: To specify shipment and/or receipt information

Element Summary:

<u>Ref</u> SHP01	<u>Id</u> 673	Element N Quantity (Req M	Type ID	Min/Max 2/2	<u>Usage</u> Must use
		Description	n: Code specifying the type of q	uantity			
		CodeList S Code 02 39	Summary Name Cumulative Quantity Shipped Quantity				
SHP02	380	Quantity		M	R	1/15	Must use
		Description	n: Numeric value of quantity				
SHP03	374	Date/Time	Qualifier	X	ID	3/3	Used
		Description	n: Code specifying type of date	or time, o	r both da	te and time	
		CodeList S	Summary				
		Code 011 050	<u>Name</u> Shipped Received				
SHP04	373	Date		X	DT	8/8	Used
		Description	n: Date expressed as CCYYMM	DD			
SHP06	373	Date		O	DT	8/8	Used
		Description	n: Date expressed as CCYYMM	DD			

Comments:

1. EXAMPLE: SHP~39~100~011~20160201 2. SHP~02~100~050~20160201~~20160201



RFF Reference Identification

Pos: 480 Max: 1
Detail - Optional
Loop:
SHP Elements: 2

User Option (Usage): Used

Purpose: To specify identifying information

Element Summary:

Ref	<u>Id</u>	Element Name	Req	Type	Min/Max	<u>Usage</u>
REF01	128	Reference Identification Qualifier	M	ID	2/3	Must use

Description: Code qualifying the Reference Identification

CodeList Summary
Code Name

SI Shipper's Identifying Number for Shipment (SID)

REF02 127 Reference Identification X AN 1/30 Used

Description: Reference information as defined for a particular Transaction Set or as specified

by the Reference Identification Qualifier

Syntax Rules:

1. R0203 - At least one of REF02 or REF03 is required.

Semantics:

1. REF04 contains data relating to the value cited in REF02.



CTT Transaction Totals

Pos: 010 Max: 1 Summary - Mandatory Loop: N/A Elements: 2

User Option (Usage): Must use

Purpose: To transmit a hash total for a specific element in the transaction set

Element Summary:

Ref	<u>Id</u>	Element Name	Req	Type	Min/Max	<u>Usage</u>
CTT01	354	Number of Line Items	M	N0	1/6	Must use
		Description: Total number of LIN segments				
CTT02	347	Hash Total	O	R	1/10	Used
		Description: Accumulation of quantity used in FST01				

Comments:

1. EXAMPLE: CTT~3~1500



SE Transaction Set Trailer

Pos: 020 Max: 1 Summary - Mandatory Loop: N/A Elements: 2

User Option (Usage): Must use

Purpose: To indicate the end of the transaction set and provide the count of the transmitted segments (including the beginning (ST) and ending (SE) segments)

Element Summary:

Ref	<u>Id</u>	Element Name	Req	Type	Min/Max	<u>Usage</u>		
SE01	96	Number of Included Segments	M	N0	1/10	Must use		
		Description: Total number of segments in segments	cluded in	a transac	tion set includir	ng ST and SE		
SE02	329	Transaction Set Control Number	M	AN	4/9	Must use		
		Description: Identifying control number that must be unique within the transaction set functional group assigned by the originator for a transaction set						

Comments:

1. SE is the last segment of each transaction set.